



Torque & Angle Hand-held Screwdrivers | Torque range 0.05 – 50 Nm

Industrial tightening requires precise control strategies. TA systems feature Torque and Angle monitoring, making it possible to manage both torque and rotation angle of the screw.

The Torque/Angle Control

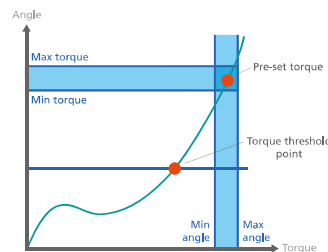
The main parameters to be controlled are the tightening torque and the rotation angle of the screw, either with torque or angle priority. The screwdriver stops automatically when the pre-set angle and torque value have been reached and an indication of OK cycle (green led turned on) is given, otherwise a red led turns on if the tightened screw doesn't match the pre-set parameters. The final torque and angle values are also displayed.

Main features

- 'EDU Expand' software for remote programming via USB port and PC.
- USB port on front panel for uploading and downloading programs.
- Easy to program user interface screens.
- Password protected.
- Torque value in Nm, lbf.in and kgf.cm.
- Angle value in degrees.
- 8 independent programs including the options:
 - Min/Max torque value.
 - Min/Max angle value.
 - Rundown speed.
 - Slow start/Soft stop.
 - Hard/soft joint.
 - Min/Max rundown time.
 - Prevailing torque (threadcutting).
 - Auto reverse if required.
- 6 Torque & Angle strategies:
 - Torque priority: angle count from torque threshold (T) or from remote input (T/I) or from lever input (T/L).
 - Angle priority: driver stops when angle is reached from threshold torque (A) or from remote input (A/I) or from lever (A/L).

EDU2AE/TOP/TA Torque and Angle Functionalities

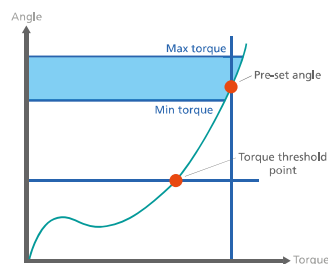
Torque Mode



It's the most common mode. If the final torque and angle values are within the pre-set minimum and maximum values, the screw is tightened correctly and the controller will give an OK message.

If the torque and/or angle are outside the pre-set values, the screw will be considered incorrectly tightened and the controller will give an error message.

Angle Mode



This mode gives priority to the angle to be reached. Starting from the pre-set threshold torque, the system will start counting the degrees and when the pre-set angle is reached the screwdriver will stop.

The control unit will give an OK or NOK message depending on whether the screw is tightened correctly or not. It is also possible to set minimum and maximum values within which the set angle must be reached.





Inline TA Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
160050/TA	NATO50D/TA	0.05 - 0.5	200 - 700	210 x 33	0.25	Hex 1/4"
170015/TA	MITO15D/TA	0.35 - 1.5	450 - 850	216 x 33	0.35	Hex 1/4"
130203/TA	PLUTO3D/TA	0.5 - 3	370 - 1300	226 x 40	0.55	Hex 1/4"
130206/TA	PLUTO6D/TA	0.85 - 6	200 - 850	226 x 40	0.55	Hex 1/4"
130211/TA	PLUTO10D/TA	1.5 - 10	110 - 600	226 x 40	0.55	Hex 1/4"
130216/TA	PLUTO15D/TA	2.0 - 15	60 - 320	226 x 40	0.55	Hex 1/4"
Models with LED light ring						
130203/TA/LED	PLUTO3D/TA/LED	0.5 - 3	370 - 1300	226 x 40	0.55	Hex 1/4"
130206/TA/LED	PLUTO6D/TA/LED	0.85 - 6	200 - 850	226 x 40	0.55	Hex 1/4"
130211/TA/LED	PLUTO10D/TA/LED	1.5 - 10	110 - 600	226 x 40	0.55	Hex 1/4"
130216/TA/LED	PLUTO15D/TA/LED	2.0 - 15	60 - 320	226 x 40	0.55	Hex 1/4"

Pistol grip TA Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Connector Option
130204/TA	PLUTO3P/TA	0.5 - 3	370 - 1300	159 x 174 x 45	0.55	Bottom connector
130205/TA	PLUTO3P/U/TA	0.5 - 3	370 - 1300	163 x 174 x 45	0.55	Top connector
130207/TA	PLUTO6P/TA	0.85 - 6	200 - 850	159 x 174 x 45	0.55	Bottom connector
130207/U/TA	PLUTO6P/U/TA	0.85 - 6	200 - 850	163 x 174 x 45	0.55	Top connector
130210/TA	PLUTO10P/TA	1.5 - 10	110 - 600	159 x 174 x 45	0.55	Bottom connector
130210/U/TA	PLUTO10P/U/TA	1.5 - 10	110 - 600	163 x 174 x 45	0.55	Top connector
130215/TA	PLUTO15P/TA	2.0 - 15	60 - 320	159 x 174 x 45	0.55	Bottom connector
130215/U/TA	PLUTO15P/U/TA	2.0 - 15	60 - 320	163 x 174 x 45	0.55	Top connector

Aluminium body TA Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
133221/SR/TA	PLUTO20CA/SR/TA	3.0 - 20	50 - 200	232 x 53	1.10	Sq 3/8"
133236/SR/TA	PLUTO35CA/SR/TA	3.0 - 35	40 - 140	247 x 57	1.50	Sq 3/8"
133250/SR/TA	PLUTO50CA/SR/TA	5.0 - 50	20 - 90	252 x 57	1.50	Sq 1/2"

Angle head TA Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Bit Drive	Start Option
130203/A/TA	PLUTO3ANG/TA	0.5 - 2.5	370 - 1300	286 x 40	Hex 1/4"	Lever start
130206/A/TA	PLUTO6ANG/TA	1.0 - 6	200 - 850	286 x 40	Hex 1/4"	Lever start
130208/TA	PLUTO8ANG/TA	1.5 - 8	110 - 600	286 x 40	Hex 1/4"	Lever start
130216/A/TA	PLUTO15ANG/TA	2.0 - 13	100 - 320	286 x 40	Hex 1/4"	Lever start

Control units for TA Screwdrivers

Code	Model	NATO TA Series	PLUTO, MITO TA Series	Serial Port	Multitorque (8 P-sets)	Computer Interface	Torque & Angle	Weight kg	Dimensions mm
031000/TOP/NT/TA	EDU2AE/TOP/NT/TA	•	-	•	•	•	•	2.00	190 x 205 x 120
032000/TOP/TA	EDU2AE/TOP/TA	-	•	•	•	•	•	2.50	190 x 205 x 120

See page 18 for a complete list of features.

IMPORTANT: Continuous use over 80% of torque range is not recommended.



Torque & Angle Screwdrivers for Automation | Torque range 0.05 – 50 Nm

Automation requires accurate torque controlling techniques. TA automated systems feature advanced monitoring strategies such as torque and rotation angle of the screw, for precise torque and angle control on all automated operations.

The Torque/Angle Control

The main parameters to be controlled are the tightening torque and the rotation angle of the screw, either with torque or angle priority. The screwdriver stops automatically when the pre-set angle and torque value have been reached and an indication of OK cycle (green led turned on) is given, otherwise a red led turns on if the tightened screw doesn't match the pre-set parameters. The final torque and angle values are also displayed.

Easy interface

TA Screwdrivers work in combination with EDU2AE/TOP/TA control units, which allow to set, change and save all parameters via PC, USB key and a wide range of I/O connections for an easy interface with your PLC, robot or machine.

Plenty of options

PLUTO, MITO and NATO automated torque & angle screwdrivers cover a wide torque range of 0.1-50 Nm: choose the tool that best suits your application and set the desired working cycle through TOP/TA control units. You can set 8 independent programs either directly on control unit or remotely.

TA automated screwdrivers give you total control over automated applications.

Industry 4.0

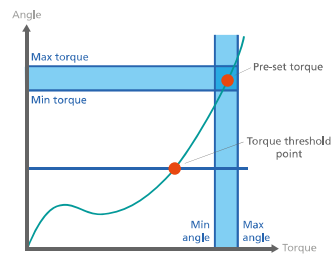
Interconnection, automatic control and continuous monitoring are fundamental aspects of Industry 4.0.

Through EDU2AE/TOP/TA control units you can easily manage input and output signals such as start, stop, error and more.

You can also get data reports of the full tightening procedure on PC, USB key or serial connection.

EDU2AE/TOP/TA Torque and Angle Functionalities

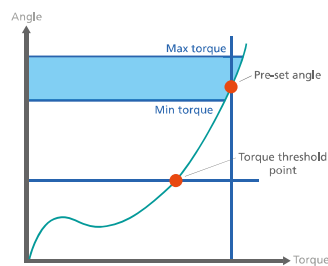
Torque Mode



It's the most common mode. If the final torque and angle values are within the pre-set minimum and maximum values, the screw is tightened correctly and the controller will give an OK message.

If the torque and/or angle are outside the pre-set values, the screw will be considered incorrectly tightened and the controller will give an error message.

Angle Mode



This mode gives priority to the angle to be reached. Starting from the pre-set threshold torque, the system will start counting the degrees and when the pre-set angle is reached the screwdriver will stop.

The control unit will give an OK or NOK message depending on whether the screw is tightened correctly or not. It is also possible to set minimum and maximum values within which the set angle must be reached.





Aluminium housing TA Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
163050/TA	NATO50CA/TA	0.05 - 0.5	200 - 700	150 x 25	0.18	Hex 1/4"
170016/TA	MITO15CA/TA	0.35 - 1.5	450 - 850	193 x 32	0.36	Hex 1/4"
130303/TA	PLUTO3CA/TA	0.5 - 3	370 - 1300	168 x 40	0.50	Hex 1/4"
133206/TA	PLUTO6CA/TA	0.85 - 6	200 - 850	168 x 40	0.50	Hex 1/4"
133211/TA	PLUTO10CA/TA	1.5 - 10	110 - 600	168 x 40	0.50	Hex 1/4"
133216/TA	PLUTO15CA/TA	2.0 - 15	60 - 320	168 x 40	0.50	Hex 1/4"
133221/TA	PLUTO20CA/TA	3.0 - 20	50 - 200	232 x 47	1.10	Sq 3/8"
133236/TA	PLUTO35CA/TA	3.0 - 35	40 - 140	247 x 57	1.50	Sq 3/8"
133250/TA	PLUTO50CA/TA	5.0 - 50	20 - 90	252 x 57	1.50	Sq 1/2"

Aluminium housing TA Screwdrivers with flange mount

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
130303/FN2/TA	PLUTO3CA/FN2/TA	0.5 - 3	370 - 1300	268 x 40	0.70	Sq 3/8"
133206/FN2/TA	PLUTO6CA/FN2/TA	0.85 - 6	200 - 850	268 x 40	0.70	Sq 3/8"
133211/FN2/TA	PLUTO10CA/FN2/TA	1.5 - 10	110 - 600	268 x 40	0.70	Sq 3/8"
133216/FN2/TA	PLUTO15CA/FN2/TA	2.0 - 15	60 - 320	268 x 40	0.70	Sq 3/8"
133221/FN/TA	PLUTO20CA/FN/TA	3.0 - 20	50 - 200	323 x 47	1.35	Sq 3/8"
133236/FN/TA	PLUTO35CA/FN/TA	3.0 - 35	40 - 140	338 x 57	1.95	Sq 3/8"
133250/FN/TA	PLUTO50CA/FN/TA	5.0 - 50	20 - 90	351 x 57	1.95	Sq 1/2"

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031000/TOP/NT/TA	EDU2AE/TOP/NT/TA	•	-	•	•	•	•	2.00	190 x 205 x 120
032000/TOP/TA	EDU2AE/TOP/TA	-	•	•	•	•	•	2.50	190 x 205 x 120

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